INTERNATIONAL SEARCH REPORT

International application No.

PCT/FI 2004/050110

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: D21G 9/00, D21F 7/00, B65H 20/14
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: D21G, D21F, B65H

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

	MENTS CONSIDERED TO BE RELEVANT	
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5738760 A (SVANQVIST ET AL), 14 April 1998 (14.04.1998), column 6, line 28 - line 59, figures 2-3, abstract	1-2,9,12,13
Y	column 6, line 28 - line 59, figures 2-3, abstract	3-8,10,11, 14,15
X	US 4881327 A (HAUSER ET AL), 21 November 1989 (21.11.1989), column 5, line 7 - line 30, figure 2, claim 1, abstract	1-3
Υ ΄	column 5, line 7 - line 30, claims 4-15, abstract	3-8,10,11, 14,15
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X	Further documents are listed in the continuation of Box	C.	X See patent family annex.		
* "A" "E" "L" "O" "P"	Special categories of cited documents: document defining the general state of the art which is not considered to be of particular relevance earlier application or patent but published on or after the international filing date document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the priority date claimed	"X" o	ater document published after the international filing date or priority late and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art document member of the same patent family		
1	Date of the actual completion of the international search 26 October 2004		Date of mailing of the international search report 2 8 -10- 2004		
Swe Box Fac	Name and mailing address of the ISA/ Swedish Patent Office Box 5055, S-102 42 STOCKHOLM Facsimile No. +46 8 666 02 86 Form PCT/ISA/210 (second short) (Jacques 2004)		Authorized officer NILS NORDIN/BS Telephone No. +46 8 782 25 00		

INTERNATIONAL SEARCH REPORT

International application No.
PCT/FI 2004/050110

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C (Continu	ation). DOCUMENTS CONSIDERED TO BE RELEVANT	
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X	US 5370289 A (HELMS), 6 December 1994 (06.12.1994), column 2, line 60 - column 3, line 26, figures 2-3, claim 1, abstract	1-3
X	US 5970627 A (STENZ ET AL), 26 October 1999 (26.10.1999), column 6, line 10 - line 29, figure 6, claim 1, abstract	1-2
A .	US 6558514 B2 (ROUHIAINEN ET AL), 6 May 2003 (06.05.2003), column 11, line 58 - column 13, line 7, figures 11-14, abstract	1-15
A	US 5891309 A (PAGE ET AL), 6 April 1999 (06.04.1999), column 5, line 13 - line 23, claims 1-2, abstract	1-15
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Information on patent family members

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